

CERTIFIED COMPOSTABLE PLASTIC ALTERNATIVES

漳州保尼生物科技有限公司 BONNIE BIO TECHNOLOGY Co., Ltd



HOME COMPOSTABLE BAG RANGE

INTRODUCTION & OVERVIEW

Certified commercially compostable with DIN CERTCO & BPI

Certified home compostable with ABA

FDA, CE & EU Food Contact Approved

Various colours & sizes available

Bags printed with eco-friendly ink & on one side

Printed corner to easily identify bag type when on the roll

Choking & suffocation warnings printed on the bag

All rolls sealed closed with a paper sleeve

Made of PLA, Corn Starch & PBAT

A sustainable alternative that is leak proof and

just as durable as petroleum-based plastic

This is a natural product, which has a 6-9 month shelf life

Co-branded special project / customisation solutions available

Biodegrading decomposition explained simply on the bag

These bags are 100% toxin free

AS PER USA:



COMMERICALLY COMPOSTABLE ONLY. FACILITIES MAY NOT EXIST IN YOUR AREA. CERT #10528848



FOR COLLECTION IN MUNICPAL PROGRAMS, WHERE APPROVED. POUR LA COLLECTE DANS LES PROGRAMMES MUNICIPAUX, OÙ APPROUVÉS. CERT #10528848

BPI CERTIFIED FOR COMMERCIAL FACILITIES.
AUSTRALASIAN BIOPLASTIC ASSOCIATION
CERTIFIED FOR HOME / BACKYARD COMPOSTING.







PLACE OF ORIGIN: PRC (









PRODUCT OVERVIEW



2-2.5 LITRES | 0.5-0.7 GALLONS MULTI-PURPOSE BAGS

Bag Dimensions (WxHxT): 230mm x 330mm x 18 microns 9in x 13in x 71 gauge

Roll contains 15 bags - perforated Loose Roll Stock Number:

BBM-BPLAX230MM330SR15B

Barcode: 6 009900 479309

Carton contains 48 rolls Carton Dimensions (WxHxD):

235mm x 150mm x 165mm

9.25in x 5.9in x 6.5in

WEIGHT: 2.85KG | 6.28 LBS

Stock Number:

BBM-PBPLAX230MM33048R15B

Barcode: 6 009900 479323

Approved Distributor

Carton Price (EX. Works):

CN¥ 95.00

Minimum Order Quantity (MOQ):

200 Cartons



2-2.5 LITRES | 0.5-0.7 GALLONS MULTI-PURPOSE BAGS

Box contains 4 rolls Convenient euroslot tag Box dimensions (WxHxD):

72mm x 165mm x 35mm 2.83in x 6.49in x 1.38in

Box Stock Number:

BBM-PBPLAX230MM3304R15B

Barcode: 6 009900 500316

Carton contains 12 boxes

Dimensions (WxHxD):

235mm x 150mm x 165mm

9.25in x 5.9in x 6.5in

WEIGHT: 2.8kg | 6.17 LBS

Stock number:

BBM-PBPLAX230MM3304R15B12B

Barcode: 6 009900 500330

Approved Distributor

Carton Price (EX. Works):

CN¥ 95.00

Minimum Order Quantity (MOQ):

200 Cartons



3-3.5 LITRES | 0.8-1.3 GALLONS PEDAL BIN / MINI BIN BAGS

Bag Dimensions (WxHxT): 320mm x 340mm x 18 microns 12.6in x 13.39in x 71 gauge

Roll contains 20 bags - perforated Loose Roll Stock Number:

BBPBBPLAX320MM340SR20 Barcode: 6 009900 500126

Carton contains 30 rolls

Dimensions (WxHxD):

220mm x 140mm x 190mm

8.66in x 5.51in x 7.48in

WEIGHT: 3.1kg | 6.83 LBS

Stock number:

BBPBBPLAX320MM340SR20R30

Barcode: 6 009900 500133

Approved Distributor

Carton Price (EX. Works):

CN¥ 106.20

Minimum Order Quantity (MOQ):

200 Cartons



11-12 LITRES | 2.9-3.2 GALLONS PEDAL BIN & FOOD WASTE BAGS

Bag Dimensions (WxHxT): 440mm x 500mm x 18 microns 17.3in x 19.7in x 71 gauge

Roll contains 20 bags - perforated Loose Roll Stock Number:

BBPBBPLAX440MM500SR20

Barcode: 6 009900 500140

Carton contains 30 rolls

Dimensions (WxHxD):

250mm x 170mm x 250mm

9.84in x 6.7in x 9.84in

WEIGHT: 6kg | 13.2 LBS

Stock number:

BBPBBPLAX440MM500SR20R30

Barcode: 6 009900 500157

Approved Distributor

Carton Price (EX. Works):

CN¥ 200.10

Minimum Order Quantity (MOQ):

150 Cartons





15 LITRES | 4 GALLONS MULTI-PURPOSE BAGS

Bag Dimensions (WxHxT): 410mm x 610mm x 25 microns 16.14in x 24in x 100 gauge

Drawstring is home compostable Roll contains 25 bags - perforated

Loose Roll Stock Number: BBM-PBPLAX410MM610SR25

Barcode: 6 009881 088897

Carton contains 20 rolls

Dimensions (WxHxD):

320mm x 220mm x 270mm

12.6in x 8.66in x 10.63in

WEIGHT: 10kg | 22 LBS

Stock number:

BBM-PBPLAX410MM610SR25R20

Barcode: 6 009881 088903

Approved Distributor

Carton Price (EX. Works):

CN¥ 475.00

Minimum Order Quantity (MOQ):

100 Cartons





30-32 LITRES | 8-8.5 GALLONS PEDAL BIN & TALL KITCHEN BAGS

Bag Dimensions (WxHxT):

610mm x 810mm x 22 microns

Roll contains 15 bags - perforated

Loose Roll Stock Number:

24in x 31.9in x 87 gauge

BRPBRPLAX610MM810SP15 Barcode: 6 009900 500164

Carton contains 20 rolls

Dimensions (WxHxD):

330mm x 135mm x 315mm

13in x 5.31in x 12.4in

WEIGHT: 8.5kg | 18.75 LBS

Stock number:

BBPBBPLAX610MM810SR15R20

Barcode: 6 009900 500171

Approved Distributor

Carton Price (EX. Works):

CN¥ 269.23

Minimum Order Quantity (MOQ):

100 Cartons



PRODUCT OVERVIEW CONTINUED





85 LITRES | 22.5 GALLONS **DUSTBIN / TRASH CAN BAGS**

Bag Dimensions (WxHxT): 635mm x 935mm x 23 microns 25in x 36.8in x 91 gauge

Roll contains 12 bags - perforated Loose Roll Stock Number:

BBBBBBI AX635MM9355B12 Barcode: 6 009900 500188

Carton contains 15 rolls Dimensions (WxHxD):

310mm x 190mm x 190mm

12.2in x 7.5in x 7.5in

WEIGHT: 6.2kg | 13.7 LBS

Stock number:

BBRBBPLAX635MM935SR12R15

Barcode: 6 009900 500195

Approved Distributor Carton Price (EX. Works): CN¥ 200.13

Minimum Order Quantity (MOQ): 100 Cartons





113LITRES | 0.5-0.7 GALLONS LAWN & LEAF BAGS

Bag Dimensions (WxHxT): 760mm x 830mm x 28 microns 29.9in x 32.7in x 110 gauge

Roll contains 10 bags - perforated Loose Roll Stock Number:

BBLLBPLAX760MM830SR10 Barcode: 6 009881 088668

Carton contains 15 rolls Dimensions (WxHxD):

295mm x 190mm x 220mm

11,61in x 7.5in x 8.66in

WEIGHT: 6.7kg | 14.8 LBS

Stock number:

BBLLBPLAX760MM830SR10R15

Barcode: 6 009881 088675

Approved Distributor Carton Price (EX. Works): CN¥ 207.14

Minimum Order Quantity (MOQ): 100 Cartons

WHITE

LIGHT GREEN

CO-BRANDED SPECIAL PROJECT / CUSTOMISATION SOLUTIONS AVAILABLE COLOUR CODED COMPOSTABLE RECYCLING BAGS CONCEPT

125-150L BAGS | 750mm x 1140mm x 40 microns. Developed four different colour bags for a waste collection & recycling solution



BROWN

Once off conceptualisation, art design & printing plate fees



POINT OF SALE OVERVIEW & U.S.Ps

COUNTER-TOP POINT OF SALE (POS) CARTON OF 48 LOOSE 2-2.5L MULTI-PURPOSE BAG ROLLS

Closed point of sale box as delivered to you.

One point of sale box per carton.

Lid and tongue fold back to create back board display. Opened 48 loose roll point of sale box with front panel removed along perforated line.

2-2.5L Multi-Purpose Bags are ideally suited for natural, organic waste, fresh food etc...



















UNIQUE SELLING POINTS

2-2.5L bag has a straight, sealed bottom, 3-5L to 125-150L (including drawstring) bag range have a gathered, sealed bottom for extra carrying strength.







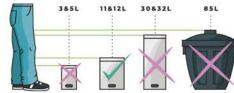
Four roll box with euroslot for shelf hanging.



Lawn & Leaf:



3-5L to 85L Bag Range:



Clear & simple illustrations to identify bag differences.

Unique & easily identifiable branding across full cascading bag range.





All bags are marked to easily identify bag size once the roll is open.



Graded food safe.



TECHNICAL / DATA SHEET

THIS IS TO CERTIFY THAT BONNIE BIO TECHNOLOGY CO., Ltd HAS MANUFACTURED CERTIFIED COMPOSTABLE BAGS / REFUSE BAGS TO THE FOLLOWING SPECIFICATIONS:

FEATURES	APPLICATIONS	
Compostable Excellent property In the form of granules	Blowing film	

Properties (1)	ASTM	TEST CONDITION	S.I. UNITS	TYPICAL VALUES (2)
MECHANICAL	·		**	*
Tensile Strength	D638	50mm/min	MPa	12
Elongation	D638	50mm/min	%	300
Flexural Strength	D790	2mm/min	MPa	5
Flexural Modulus	D790	2mm/min	MPa	180
Impact Strength, IZOD notched	D256	4mm, 23°C	KJ/m2	NB
THERMAL				
Heat Distortion Temp.	D648	1.8MPa, 6.4mm	°C	<50
Melting Point	DD3418	Granules	°C	135-145
Melt Flow Rate	D1238	200°C, 2.16KG	g/10min	2
OTHERS		-		
Specific Gravity	D792	23°C	g/cm3	1.24
Mold Shrinkage	D955	23°C	%	0.4-0.6

COMPOSITION (EXPRESSED IN % ON DRY WEIGHT BASIS)

PBAT resin	60.9%	Glycerin	4%
Corn Starch	30%	Aluminate Coupling Agent	1%
PLA	4%	Citric Acid	0.1%

PRESSING CONDITIONS (EXTRUSION)

Properties (1) Melt Temp		START POINT	RANGE 150-165°C	
				Barrel Zone Temp.
Flexural Strength	Center	165°C	150-165°C	
Flexural Modulus	Front	160°C	150-165°C	
Mold Temp		45°C	45°C	
Processing Temp. Limit		170°C		
Injection Speed		Slow to Moderate		
Back Pressure		5-15MPa		
Pre-Dry Requirements		80°C, 4hr		

CERTIFICATIONS

Bonnie Bio Technology provides bags / refuse bags to meet all of the requirements to disintegrate, decompose and compost as set out by the following international standards: AS 5810-2010, DIN EN 13432:2000-12 and ASTM D6400:2012-01.

> The bags / refuse bags have the following certifications: FDA Approved, EU Food Contact EU 10/2011 & EU 2018/213 and CE.









The data sheet is just for reference. In actual manufacturing process, the holding parameter should be adjusted by construction of mould, shape & size of product, and so on.